



CORELINK MANUAL SURGICAL INSTRUMENTS

IMPORTANT NOTE: The user of CoreLink manual surgical instrument systems must read and acknowledge the conditions of this insert prior to use.

Consult the product electronic instructions for use for all current languages and latest document revision at corelinksurgical.com/ifu or by scanning the barcode code on the product labeling.

Instructions for the general manual surgical instruments are seen below.

SCOPE

This document provides Instructions for Use for healthcare facilities with CoreLink's general manual surgical instruments and includes important information regarding the cleaning, care, maintenance, and sterilization. This document applies to reusable instruments that are suitable for reprocessing and steam sterilization only.

PRODUCT DESCRIPTIONS

Manual surgical instruments are designed and provided to perform functions including cutting, dissecting, probing, distracting, retracting, draining, biopsy, tissue ligating or mobilization, decortication, and anchoring. Surgical instruments may be manufactured from a variety of stainless steels, titanium, titanium alloys, biocompatible polymers, aluminum alloys, and carbon fiber.

GENERAL INFORMATION

Each facility should verify that their processing system/s can provide the cleaning and sterilization parameters provided in this document. Systems that cannot meet these instructions may not be able to adequately clean or sterilize CoreLink instruments. Personnel training and competency is required to perform all phases of processing of manual instruments. Equipment, water supply, and practices all contribute to providing an effective reprocessing system and should be monitored by the facility.

WARNINGS AND PRECAUTIONS

Service life of instruments is determined by correct use, maintenance, and processing. Note: Mixing metal during cleaning or sterilization can result in instrument discoloration or surface damage.

The improper use of a surgical instrument for which it was intended during handling, surgical use or reprocessing, may result in damaged or broken instruments or patient injury. Excessive force applied to surgical instruments will result in instrument damage or failure. Only use instruments on the intended type and size of tissues. Handle delicate instruments gently. Protect tips from damage.

Aluminum and titanium instruments that are color anodized may lose their color over time through normal use and reprocessing.

Instruments used in a patient with, or suspected of having Creutzfeldt-Jakob Disease (CJD), must be destroyed due to the inability to reprocess or sterilize to eliminate the risk of cross-contamination.

PREPARATION AT THE POINT OF USE

Manual surgical instruments are supplied non-sterile and must be thoroughly decontaminated, cleaned, and sterilized prior to surgical use. Instruments must be cleaned using validated methods before sterilization and introduction into the surgical field. Manual instrument sets may be provided with a system specific tray suitable for transportation and steam sterilization. Remove all packaging that individual devices may be provided in prior to cleaning. Clean instruments may be placed in the supplied instrument tray, then into an approved sterilization wrap or container. Dismantable instruments must be disassembled to facilitate cleaning. All instruments should be reassembled following cleaning, prior to sterilization.

Prior to use, instruments must be inspected for signs of wear, damage and proper function. If you suspect an instrument is damaged, please contact CoreLink for a replacement.

Follow the *Cleaning and Sterilization* procedures below.

CLEANING AND STERILIZATION

Instruments exposed to tissue must be thoroughly cleaned after use. Dried residues from surgery will make the cleaning process more difficult and/or ineffective. Maximum recommended time between use and cleaning is 4 hours. Instruments should not be exposed to elevated air temperatures (>100 °F). Certain cleaning solutions such as those containing fixatives, alcohols, aldehydes, chlorides, and/or excessive amounts of basic detergents can cause degradation of stainless-steel surfaces and laser marking. Use a cleaning and disinfecting agent that is compatible with aluminum, stainless steel, plastics, and silicone according to the manufacturer's instructions.

All instruments must be fully disassembled prior to cleaning (e.g. handles must be detached from shafts, driver shafts removed from drivers, and implants disconnected from mating instruments.)

Manual Cleaning Instructions:

- 1. Completely submerge the instrument in a lukewarm neutral pH enzyme solution and allow it to soak for a minimum of 10 minutes. Use a soft-bristled brush to gently clean the instrument (attention must be given to crevices, cannulations, hinges, mated

surfaces and other hard-to clean areas) until all visible soil has been removed. Brushing steps should be performed while submerged to prevent aerosols. A lumen brush must be used to clean cannulations. The enzyme solution should be changed on a regular basis in order to ensure its effectiveness.

- 2. Remove the instrument from the enzyme solution and rinse in purified water (from one or any combination of the following processes: ultra-filter, RO, DI and/or distilled). Thoroughly flush cannulations, holes, and other difficult to reach areas with a syringe or equivalent tool.
- 3. Prepare a neutral pH cleaning solution according to the manufacturer's instructions and place in an ultrasonic cleaning unit at 45-50 kHz to aid in thorough cleaning of devices
- 4. Completely submerge device in cleaning solution and sonicate for minimum of 14 minutes.
- 5. Rinse instrument in running purified water (from one or any combination of the following processes: ultra-filter, RO, DI and/or distilled) thoroughly for at least one minute. There must be no sign of detergent, blood, or soil in the rinse stream.
- 6. Dry the instrument with a clean, disposable, absorbent, lint-free wipe. Instruments that require reassembly should be done so after drying.
- 7. Visually inspect instruments to ensure they are clean and in working order. If the device is found to not be visually clean, the previous cleaning steps must be repeated. **NOTE:** Instrument cases, trays, and caddies must be thoroughly cleaned according to the above instructions. Inspect the containment devices and if found to not be visually clean, repeat the previous cleaning steps.

Automated Cleaning Instructions:

- 1. Rinse devices under running tap to remove gross soils. Particular attention must be given to crevices, lumens, mated surfaces and other hard-to-clean areas. Use a syringe or jetted water to flush difficult to reach areas.
- 2. Place instruments in a suitable washer basket and process through a standard instrument washer. The table below represents the minimum parameters required for proper cleaning and disinfection.

Typical Automated Washer Cycle for Surgical Instruments

Step	Description
1	2-minute prewash with cold tap water
2	1-minute enzyme spray with hot tap water
3	2-minute detergent wash with hot tap water (64-66°C/146-150°F)
4	15-second hot tap water rinse
5	2-minute thermal rinse (80-93°C/176-200°F)
6	10-second purified water rinse (64-66°C/146-150°F)
7	7 to 30-minute heated air dry (116°C/240°F)

Notes:

- The washer manufacturer's instructions should be strictly adhered to.
- Avoid impact, scratching, bending or surface contact with any material that might affect the implant surface or configuration.
- Pay attention to recesses as chemicals and rinse water may be entrapped in the recess after rinsing.
- Visually inspect all devices after cleaning to ensure cleanliness and function.

Sterilization Instructions

Manual surgical instruments are provided non-sterile. The non-sterile condition is conspicuously set forth on the product label. ISO 8828 or AORN recommended practices for in-hospital sterilization should be followed for all components.

Sterilization: In a properly functioning calibrated steam sterilizer, testing has shown that effective sterilization may be achieved as follows:

Sterilizer type:	Pre-vacuum
Preconditioning Pulses:	3
Minimum Temperature:	132°C (270°F)
Full Cycle Time:	4 Minutes
Minimum Dry Time:	30 Minutes (allow for cool-down)

Instruments and implants should be sterilized in the steam sterilization cases provided by CoreLink. Instrument and implant sets must be wrapped in two layers of 1-ply polypropylene wrap (Kimguard KC600 – 510(k) K082554 or similar wrap) using sequential envelope techniques. Only wraps validated to maintain sterility after processing are to be used. Saturated steam with a quality of 97-100% must be used.

REUSABLE RIGID STERILIZATION CONTAINERS

Manual surgical instruments provided in a perforated steam sterilization case may be placed directly into Aesculap™ SterilContainers™. Testing has demonstrated the system, when processed in Aesculap SterilContainer systems JK440, JK442, JK444, JK446 rigid containers (with corresponding JK series lid and re-usable JK series filter assembly), can be sterilized to a 10⁻⁶ sterility assurance level (SAL) in a Dynamic Air Removal (pre-vacuum) steam sterilization cycle when processed using the required sterilization cycle.

Required Sterilization Cycle

Sterilizer type:	Pre-vacuum
Preconditioning Pulses:	3
Minimum Temperature:	132°C (270°F)
Exposure Time:	4 Minutes
Minimum Dry Time:	30 Minutes (allow for cool-down)

CoreLink does not recommend the use of gravity displacement steam cycles for sterilization in Aesculap rigid container systems. Ensure that the supplied reusable rigid sterilization

container is in proper working order prior to sterilization. Aesculap SterilContainer System has been validated ONLY with Aesculap reusable filters. For more information on the use of the Rigid Sterilization Containers please consult the Instructions for Use of the Manufacturer (<https://www.aesculapusa.com/products/instructions-for-use>).

THE STERILIZATION PARAMETERS PROVIDED IN THIS INSTRUCTIONS FOR USE SUPERCEDE THOSE LISTED IN THE AESCULAP INSTRUCTIONS FOR USE. ALL OTHER USAGE, CARE AND MAINTENANCE INSTRUCTIONS SPECIFIED IN AESCULAP DOCUMENTATION REMAIN APPLICABLE.

It is the end user's responsibility to use only sterilizers and accessories (such as sterilization wraps, sterilization pouches, chemical indicators, biological indicators, and sterilization cassettes) that have been cleared by the US FDA for the selected sterilization cycle.

LIMITED WARRANTY AND DISCLAIMER

CORELINK PRODUCTS ARE SOLD WITH A LIMITED WARRANTY TO THE ORIGINAL PURCHASER AGAINST DEFECTS IN WORKMANSHIP AND MATERIALS. ANY OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE HEREBY DISCLAIMED.

IF MORE THAN TWO YEARS HAVE ELAPSED BETWEEN THE DATE OF ISSUE/REVISION OF THIS INSERT AND THE DATE OF CONSULTATION, CONTACT CORELINK CUSTOMER SERVICE FOR CURRENT INFORMATION AT 888-349-7808.

The Aesculap SterilContainer System is FDA 510(k) cleared under K792558, K053389, K040865, K093493, K093649, K041623, and K073168. Aesculap and SterilContainer are trademarks of Aesculap, Inc., a B. Braun Company.

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SYMBOLS GLOSSARY

Symbol	Description	ISO 15223 Reference
	Prescription Required	N/A
	Do not re-use - Indicates a medical device that is intended for one use, or for use on a single patient during a single procedure.	5.4.2
	Caution - Indicates the need for the user to consult the instructions for use for cautionary information such as warnings and precautions that cannot, for a variety of reasons, be presented on the medical device itself.	5.4.4
	Consult instructions for use - Indicates the need for the user to consult the instructions for use.	5.4.3
	Manufacturer - Indicates the medical device manufacturer as defined in EU Directives 90/385/EEC, 93/42/EEC and 98/79/EC.	5.1.1